



Roper Whitney AB1014K



Manufacturer: [Roper Whitney](#)

Iron Horse No. 1020

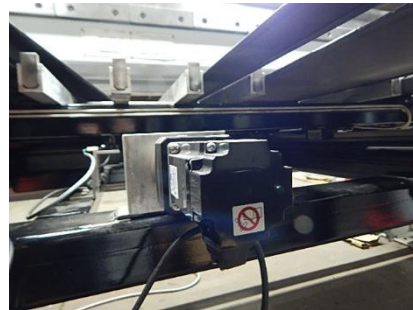
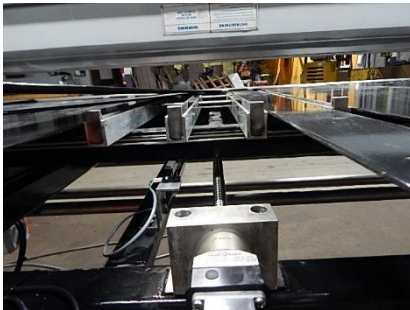
Type: Folding Machine (Kombi Beam)
Model No.: AB1014K
Capacity: Mild Steel: 14 Gauge, Stainless Steel: 18 Gauge, Aluminum: .12" Gauge.
Length: 122"
Weight Approx. (Lbs.): 9,500
Electrics: Will Advise
Serial No.: 363-10-96R
Year: 11/96

The AB1014K has been inspected, refurbished, cleaned and painted. All parts needed to bring the folder back to full operational condition have been identified and replaced.

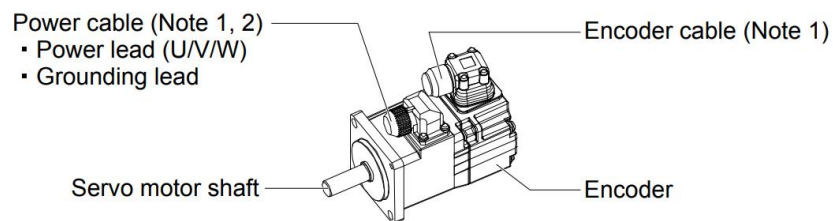
This AB1014K CNC Folder Includes 60" Backgauge with a Titan CNC Touch Screen Control



Motorized back gauge 60inch table, standard Height with adjustable back gauge.



(1) HG-MR series/HG-KR series servo motor



Note 1. The encoder cable and power supply cable are options.
2. An electromagnetic brake cable is separately required for the servo motor with an electromagnetic brake.

Sesame Servo Gear Head, 5.1



HG-KR43Ksh030113engp.pdf



PGC-PGE-Series.pdf



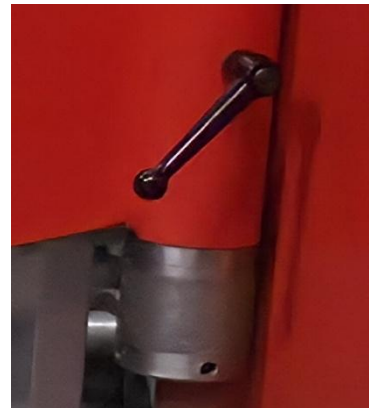
Box tooling is labeled.
(bayonet style) Not for multifold execution, Manual crowning of folding beam rail

Full set of Kombi tooling in millimeters. segments of:
4(300), 2(90), 2(200), 1(350), 1(250), 1(100), 1(150),
1(80), 1(75), 1(70), 1(50), 1(40), 1(35),

Leg Out Left: 60mm

Leg Out Right: 60mm

Adjustable bending bar nut and lock



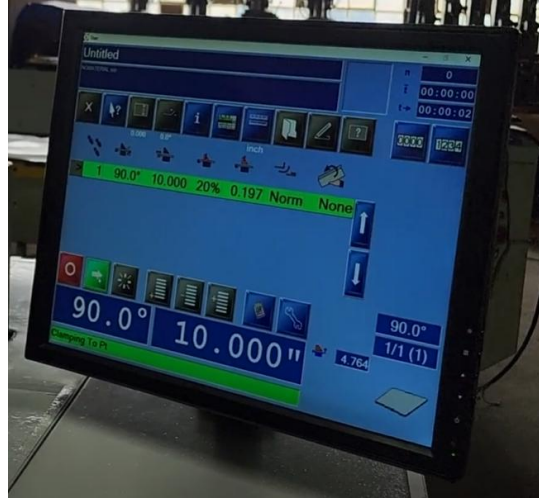
Double sided folding beam rail 7/10mm
with quick change tooling (bayonet style)

Concentric crowning adjustment

The pedal unit has three pedals. The left and middle pedals have two positions. The pedal on the right has one position. The second position is activated by pressing the pedal harder to overcome a pressure point (the pedal clicks).



Control System Titan with touch screen and graphic programming. With multiple design screens.



Overview

Type:

Folding

Machine

Manufacturer:

Roper Whitne

Model:

Titan

Condition:

Rebuilt

Year:

11/69

Iron Horse No.

1020

Status:

For Sale

Serial #:

363-10-96R

Country:

United States

Description Capacity:

Mild Steel: 14 Gauge, Stainless Steel: 18 Gauge, Aluminum: .12" Gauge.

Length: 122"

Weight: Approx. 9,500 Lbs.

Electrics: 230-Volt 3-Phase

This K25-30 CNC Folder Includes 60" Backgauge with the Titan Touch Screen Control

- 1/32" Nose Bar

- Light/Heavy Duty Bending Bars

- Manual Front Crowning Bend Bar Adj.

- Full set of Kombi Tools in millimeters segments of:

4(300), 2(200), 1(350), 1(250), 1(100), 1(150), 1(80), 1(75), 1(70), 1(50), 1(40), 1(35), 2(90)

- Leg Out Left: 60. Leg Out Right: 60.

- Electric Foot Switch.

- Manual on USB drive. (provided)

Operations

- Clamping beam with straight rail 30-degree Lower beam rail
- Double sided folding beam rail 7/10mm with quick change tooling (bayonet style)
- Not for multifold execution, Folding beam rail 20mm with quick change tool (bayonet style)
- Manual crowning of folding beam rail
- Control System Titan touch screen and graphic programming
- Kombi clamping beam 30 straight rail and 103 mm high box tooling with radius 1mm
- Frequency/servo driven motors for both clamping and folding beams
- Hardened rails and tools

This brake is available to ship within 1-2 weeks, please advise at:

Farrel Tedder: 815-988-8825 or Gmail: farreltedder@gmail.com

Price: \$85,000.00 USD.

Thank you!